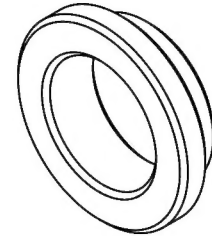
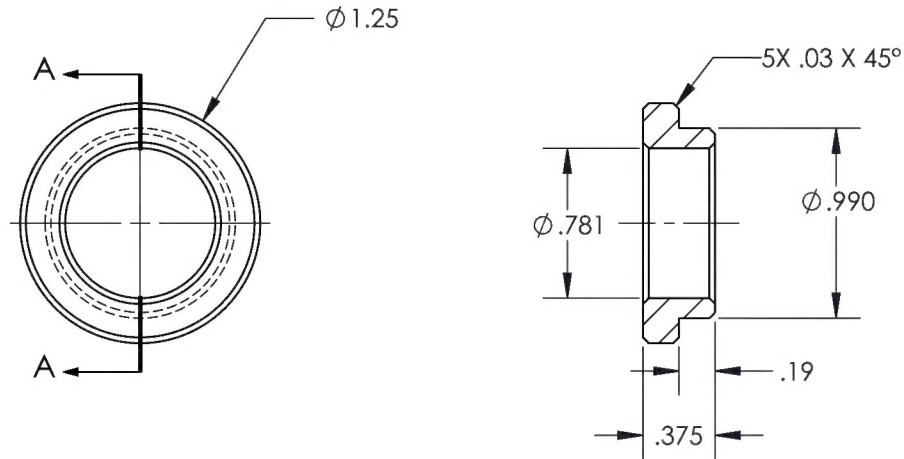


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| REVISIONS | | | | | |
|-----------|---------|--|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 3 | | AS DRAWN BY CANAM | 8/2/2013 | JAG | |
| 4 | 16-0265 | UPDATED TO NEW STANDARDS. CH'D DIM WAS Ø.752 IS Ø.781. CH'D MATERIAL WAS 1018 IS 1018/1020 CR. | 12/6/2016 | SM | JAG |



SECTION A-A

| | |
|----------------------------------|------------------------------|
| DART AEROSPACE | |
| TITLE SINGLE CAGE BOSS | |
| DWG NO. 4.5NR-53B | REV 4 |
| MAT'L 1018/1020 CR | UNLESS OTHERWISE SPECIFIED |
| HEAT TREAT | DIMENSIONS ARE IN INCHES |
| FINISH | .XXX ± .005 FRACTIONS ± 1/8 |
| SPEC | .XX ± .01 ANGLES ± 5° |
| | .X ± .1 SURFACES = 125° |
| DRAWN BY: CANAM | 1. BREAK ALL SHARP EDGES |
| CHECKED: CLOUGH | .015 x 45° OR .015R |
| OPPS APPR: ANDERSON | 2. DIMENSIONAL LIMITS APPLY |
| QA APPR: LINDSAY | AFTER PLATING |
| APPROVED: GILBERT | 3. INTERPRET DIM AND TOL PER |
| | ASME Y14.5M-2009 |
| SCALE 1:1 | DATE 9/14/2001 |
| | SHEET 1 OF 1 |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS |
|----------|----------|-----|-----------|----------|------------------|--------------|-----------------------------------|
| | | | 4.5NR-53B | 1 | SINGLE CAGE BOSS | 1018/1020 CR | |